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WARRANTY

• Equipment manufactured by Noztek carries the standard machine tool guarantee of freedom from defects in workmanship and material for one year from date of shipment.

• TO INSURE THAT YOUR WARRANTY IS HELD IN EFFECT, PROPER OPERATION PROCEDURES MUST BE OBSERVED.

• NOTE: READ THE SAFETY PRECAUTIONS BEFORE OPERATING THIS MACHINE.

SAFETY

1. Know your equipment
2. Carefully read the instruction manual.
3. Learn the use and limitations of the equipment.

• DO NOT operate or use this equipment for any purpose other than its intended use.
• DO NOT modify this equipment.
• DO NOT perform adjustments or maintenance while system is operating
• Do not clean the equipment with flammable solvents.
• Do not wash down the equipment with water. This could cause an electrical hazard.
• Do not probe into the unit's vent while the machine is running. Never Use a metal probe in the vent area. The screw may shear the probe, causing extensive damage to the barrel and screw. A wooden probe is recommended.
• A face shield, insulated gloves, etc. should be worn around the extruder during operation. They must be worn when adjusting the die, cleaning the screw, etc. The extruder temperatures are extremely hot.
• The feed hopper must be installed on the extruder feed section at all times when in operation
• Never put hands in the feed section or vent to remove material.
• Do not switch on the motor until the recommended temperature has been reached
INTRODUCTION

An essential part of the desktop extruding experience; the Noztek Resin and Spool Dehydrator has been designed to eliminate risks of hydrolysis causing damage to your filament.
QUICK START GUIDE

1. Lift off the lid of the Dehydrator using the black handles.
2. Open the hatch door by sliding it to the right.
3. Load your resin pellets into the drum, be sure to clean up any that spill into the main cavity of the machine.
4. Replace the sliding door and the lid.

POWER SWITCH

The power switch is located on the rear of the machine. Switch this to the on position to get started.

The touch screen interface will now be illuminated. Wait for the home screen to load.

Press 'MENU' and use = / - buttons to set desired time and temperatures.

Press BACK
Press READY

To stop the process, press 'RUNNING'

When the desired temperature is reached, switch on the motor.
REMOVING THE DRUM

Before attempting this operation please use insulated gloves. To switch between nozzle sizes to heat up the unit to 175°C. Unscrew the nozzle, clean off any excess plastic from the internal threads, then screw on new nozzle.

MAINTENANCE

Regular cleaning of your machine during the disassembly process lengthens machine life, helps reduce waste and helps maintain tighter tolerances and quality for your final product. Use a wire brush and fine metal pick to clean both the inside and outside of the drum.
CONTACT NOZTEK

Please see our FAQ help section on our website at www.noztek.com for further troubleshooting. If the answer to your query is not found here, please contact the Noztek expert team directly.

Noztek Ltd
Unit C3 Dolphin Industrial Estate Evershed Way, Shoreham by Sea
West Sussex
BN43 6QB ENGLAND

44 (0) 203 384 6208
info@noztek.com
www.noztek.com